



RIVIERA® DUSTGUARD™ 1" BLIND

Top quality 1" horizontal aluminum window covering for commercial applications.



Key Features

- DustGuard™
- Lifetime warranty
- Headrail: 1" high x 19/16" wide
- Nominal .0085" slat thickness
- 15.7 slats per foot
- Guardian Tilter™, disengaging clutch mechanism

Product Overview

The Riviera DustGuard 1" Blind represents Levolor's top quality horizontal blind backed by the Forever Never Worry™ Warranty. Committed to both durability and aesthetics, the Riviera DustGuard 1" Blind combines the highest quality components with visibly attractive features to provide an overall superior product.

The DustGuard feature is a permanent paint process that disrupts the natural static attraction of dust particles to the slat. By removing the primary reason blinds attract dust a 50–70 percent reduction in accumulation can be achieved. Less dust means less maintenance and a cleaner, more

professional appearance.

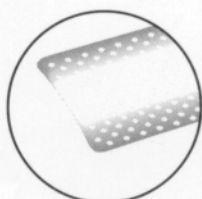
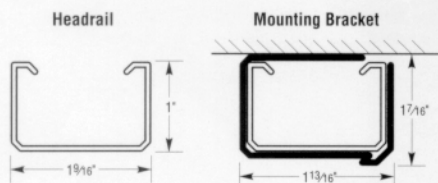
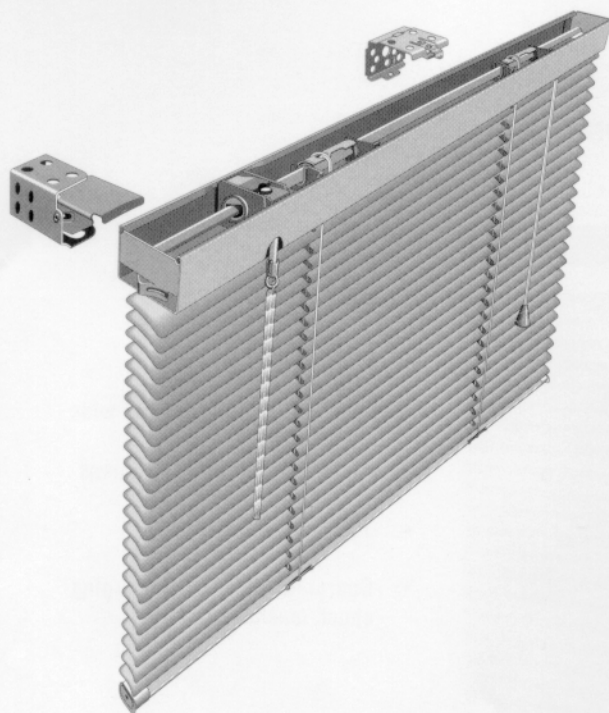
The durable and sleek headrail is made of roll-formed corrosion-resistant Tomized, steel. The strength of the overall headrail profile provides smooth operation, even under heavy loads associated with large window applications. The steel hardware is machine-clinched, insuring accurate alignment of moving parts and long, maintenance-free operation.

The nominal .0085" thick slats are made of high grade magnesium aluminum alloy which provides superior strength and resiliency, guaranteeing a quality look for the life of the blind. As the industry leader, the Riviera DustGuard Blind's 15.7 slats per foot insure tight closure and

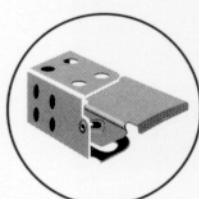
superior light control. The exclusive Guardian Tilter disengaging clutch mechanism eliminates over rotation of the tilt wand and protects the tilt mechanism against breakage.

The Riviera DustGuard 1" blind is offered in a large selection of popular colors and specialty shapes. The SheerView™ perforation option provides a unique see-through feature, reducing solar heat gain up to 42% as compared to a fully opened blind while optimizing the exterior view and maximizing light/glare control. Other options include the Top-Lok, Cord Lock, which holds the blind completely up or down for a consistent look across all windows.

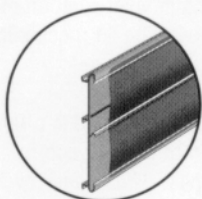
RIVIERA® DUSTGUARD™ 1" BLIND



SheerView



Open End Bracket



Vogue® Valance Option



Hold Down Bracket

Product Specifications

For more detailed specifications, please reference Riviera DustGuard 1" Blind product Guide Specifications.

Part II — Products

- A. Riviera DustGuard 1" (25 mm) Blind manufactured by Levolor
- B. Forever Never Worry™ Warranty
- C. Materials:

- ☐ **Headrail** shall be of .025" thick Tomized steel, "U" shaped, 1" high x 1 9/16" wide. All hardware shall be enclosed in the metal headrail.
- ☐ **Guardian Tilter** mechanism shall be of a .042" thick Tomized steel housing with a self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive.
- ☐ **Cord Lock** shall be of .042" thick Tomized steel and shall be crashproof.
- ☐ **Drum and Cradle** shall be provided for each ladder.
 - a. Drums shall be of .031" thick Tomized steel.
 - b. Cradles shall be of .042" thick Tomized steel.
- ☐ **Installation Brackets** shall be of at least .048" thick Tomized steel with a rivet-hinged safety locking front cover to permit removal of headrail without lateral movement.
- ☐ **Ladders** (slat supports): Distance between slats shall not exceed 19.6 mm (nominally 15.7 slats per vertical foot).
- ☐ **Slats** shall be of 5000 series magnesium aluminum alloy only, not to include reprocessed metals. Slats shall be nominally 1" wide and .0075" ± .0003" thick (prior to coating); after coating, the thickness of the slats shall be nominally .0085".

Coating includes **DustGuard**, a patent pending paint process which disrupts the natural static attraction of airborne dust particles, reducing dust build up on the slat from 50–70 percent. (NOTE: Certain Riviera finishes may not be available with the DustGuard feature. Please confirm selection with DustGuard color list.)

Slats shall be (select one):

- a. Unperforated.
- b. Pinlight Magic,—Slats shall be perforated with a pattern of randomly spaced .039" diameter holes, nominally 13 per inch of slat length. Slats shall have an openness factor of 1.5%.
- c. SheerView Perforated—Slats shall be perforated with a staggered pattern of .020" diameter holes, nominally 177 per inch of slat length. Slats shall have an openness factor of 6%.
- ☐ **Bottomrail** shall be of .031" thick Tomized steel.
- ☐ **Options** shall include:
 - a. Top-Lok Cord Lock
 - b. Restrictive Cam Tilter
 - c. Motorized Tilt
 - d. Special Installation Brackets

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